








Pattern No.: 1810072 - Yarn Quality Strickteil(e) SEN_1

A	B	C	D	E	D	C	B	A
				16			16A - Residual yarn -	V
				15				
	V	14A, CAROTA T148 2x dtex 172 Metal Volpissimo 100% PES Trendfil		14				
				13				
				12				
	V	11A, NACHTBLAU 3021 3x 78 dtex f46 x3 PA 6.6 100% PA Otex Textilveredlung		11				
				10				
				9				
	V	8A, CLARET 820E 1x dtex 200 Rigido 100% PES Trendfil		8				

							7							
							6							
	VV	5A, BLACK+BLACK 1x Lycra 22 dtex, PA 78 dtex + 1x dtex 167 f34 4495X + Grilon KE-60 93,8% PA, 6,2% EA + CO-POLYESTER Zimmermann + EMS-Griltech					5							
							4							
							3							
	V	2A, - Comb thread -					2							
	V	1A, WHITE 1x Et 60 PoliteX Draw separation thread 100% PES Cucirini Rama					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2