
















**Pattern No.: 0510175 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, ROSE  1x 50/2 Nm   Kilt   62% VI, 16% WA, 22% PA   Filpucci (Filital)	<	Friction <
				6				6A, VIOLET  1x 24/1 Nm   Cipria   70% VI, 30% PBT   Raumer	<	Friction <
				5				5A, ROSE  1x 50/2 Nm   Kilt   62% VI, 16% WA, 22% PA   Filpucci (Filital)	<	Friction <
				4				4A, VIOLET  1x 11/1 Nm   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea	<	Friction <
				3				3A, VIOLET  1x 11/1 Nm   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea	<	Friction <
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

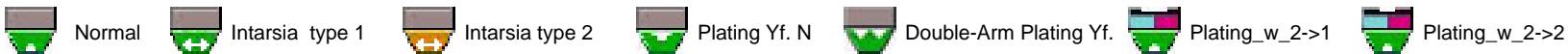
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










**Pattern No.: 0510175 - Yarn Quality V-Teil(e) links**

A	B	C	D	E	D	C	B	A
				8				
				7 		7A, ROSE  1x 50/2 Nm   Kilt   62% VI, 16% WA, 22% PA   Filpucci (Filital)	<	Friction <
				6 		6A, VIOLET  1x 24/1 Nm   Cipria   70% VI, 30% PBT   Raumer	<	Friction <
				5 		5A, ROSE  1x 50/2 Nm   Kilt   62% VI, 16% WA, 22% PA   Filpucci (Filital)	<	Friction <
				4 		4A, VIOLET  1x 11/1 Nm   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea	<	Friction <
				3 		3A, VIOLET  1x 11/1 Nm   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea	<	Friction <
Friction >	>	2A  -   Comb thread   -		2 				
Friction >	>	1A  -   Draw separation thread   -		1 				

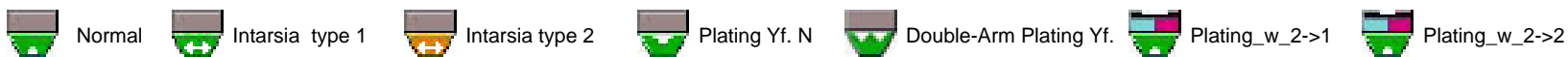
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










**Pattern No.: 0510175 - Yarn Quality V-Teil(e) rechts**

A	B	C	D	E	D	C	B	A
				8				
				7 		7A, ROSE  1x 50/2 Nm   Kilt   62% VI, 16% WA, 22% PA   Filpucci (Filital)	<	Friction <
				6 		6A, VIOLET  1x 24/1 Nm   Cipria   70% VI, 30% PBT   Raumer	<	Friction <
				5 		5A, ROSE  1x 50/2 Nm   Kilt   62% VI, 16% WA, 22% PA   Filpucci (Filital)	<	Friction <
				4 		4A, VIOLET  1x 11/1 Nm   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea	<	Friction <
				3 		3A, VIOLET  1x 11/1 Nm   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea	<	Friction <
Friction >	>	2A  -   Comb thread   -		2 				
Friction >	>	1A  -   Draw separation thread   -		1 				

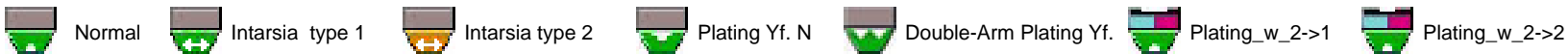
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track















**Pattern No.: 0510175 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
				8				
				7		7A, ROSE  1x 50/2 Nm   Kilt   62% VI, 16% WA, 22% PA   Filpucci (Filital)	<	Friction <
				6		6A, VIOLET  1x 24/1 Nm   Cipria   70% VI, 30% PBT   Raumer	<	Friction <
				5		5A, ROSE  1x 50/2 Nm   Kilt   62% VI, 16% WA, 22% PA   Filpucci (Filital)	<	Friction <
				4		4A, VIOLET  1x 11/1 Nm   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea	<	Friction <
				3		3A, VIOLET  1x 11/1 Nm   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea	<	Friction <
Friction >	>	2A  -   Comb thread   -		2				
Friction >	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 0510175 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
Friction >	>	8A, VIOLET  1x 11/1 Nm   Astro stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea		8		8B, VIOLET  1x 11/1 Nm   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea	<	Friction <
Friction >	>	7A, ROSE  1x 50/2 Nm   Kilt   62% VI, 16% WA, 22% PA   Filpucci (Filital)		7		7B, ROSE  1x 50/2 Nm   Kilt   62% VI, 16% WA, 22% PA   Filpucci (Filital)	<	Friction <
Friction >	>	6A, VIOLET  1x 24/1 Nm   Cipria   70% VI, 30% PBT   Raumer		6		6B, VIOLET  1x 24/1 Nm   Cipria   70% VI, 30% PBT   Raumer	<	Friction <
				5		5A, ROSE  1x 50/2 Nm   Kilt   62% VI, 16% WA, 22% PA   Filpucci (Filital)	<	Friction <
				4		4A, ROSE  1x 50/2 Nm   Kilt   62% VI, 16% WA, 22% PA   Filpucci (Filital)	<	Friction <
				3		3A, VIOLET  1x 11/1 Nm   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea	<	Friction <
Friction >	>	2A  -   Comb thread   -		2		2B, VIOLET  1x 11/1 Nm   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea	<	Friction <
Friction >	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

