







**Pattern No.: 0610115 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A  -   Lycra   -   -	<	Friction <
				6						
				5				5A  2x 60/4 Nm   SP 61   100% CO   Sesia	<<	Friction <
Friction >	>>	4A  2x 60/4 Nm   SP 61   100% CO   Sesia		4						
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2