







**Pattern No.: 0610481 - Yarn Quality Kragen**

A	B	C	D	E	D	C	B	A
				8				
				7		7A  1x Nm 30/2   Protection thread   -	<	
				6				
				5				
				4		4A  2x Nm 54/3   Seltz   100% CO   Emilcotoni	<<	Friction <
				3		3A  2x Nm 54/3   Seltz   100% CO   Emilcotoni	<<	Friction <
	>	2A  1x   Comb thread   -		2				
	>	1A  1x   Draw separation thread   -		1		1B  1x   Elastic thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N










Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0610481 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5			5A, BLACK  1x Nm 54/3   Seltz   100% CO   Emilcotoni	< Friction <
				4			4A, WHITE  1x Nm 54/3   Seltz   100% CO   Emilcotoni	< Friction <
				3			3A, RED  1x Nm 54/3   Seltz   100% CO   Emilcotoni	< Friction <
	>	2A  1x   Comb thread   -		2			2B  2x Nm 54/3   Seltz   Border thread   100% CO   Emilcotoni	<< Friction <
	>	1A  1x   Draw separation thread   -		1			1B  1x   Elastic thread   -	<

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N










Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0610481 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5			5A, BLACK  1x Nm 54/3   Seltz   100% CO   Emilcotoni	< Friction <
				4			4A, WHITE  1x Nm 54/3   Seltz   100% CO   Emilcotoni	< Friction <
				3			3A, RED  1x Nm 54/3   Seltz   100% CO   Emilcotoni	< Friction <
	>	2A  1x   Comb thread   -		2			2B  2x Nm 54/3   Seltz   Border thread   100% CO   Emilcotoni	<< Friction <
	>	1A  1x   Draw separation thread   -		1			1B  1x   Elastic thread   -	<

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2