

Pattern No.: 0510205 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
				8			8A - Residual yarn -	< Friction <
				7				
				6			6A, ACAICA 2x 30/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	>> Friction >>
				5			5A, WHITE 3x 27,8 dtex 7023 20% EA, 80% PA Wykes	<<<
	>>>	4A, WHITE 3x 27,8 dtex 7023 20% EA, 80% PA Wykes		4				
Friction >>	>>	3A, ACACIA 2x 30/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning		3				
	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

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Other Requirements:

KPL5=4 KPR4=4
