








Pattern No.: 1010283 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A 2x Nm 5,7 Residual yarn -	<<	
				7						
				6				6A 1x Nm 3,7 Kidde 56% WO, 31% PU, 13% PA C.T.F.	<	Friction <
				5				5A 1x Nm 3,7 Kidde 56% WO, 31% PU, 13% PA C.T.F.	<	Friction <
Friction >	>	4A 1x Nm 3,7 Kidde 56% WO, 31% PU, 13% PA C.T.F.		4						
				3				3A 1x Elastan 420 dtex, PA 78/2 dtex 6350N Elastic thread 67,5% PA, 32,5% EA Zimmermann	<	
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

