








Pattern No.: 1810107 - Yarn Quality K&W SEN_1

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 30/2 Ocean Residual yarn TVU	<	
				7						
				6				6A, GREY 1x Nm 48/2 Absol 54% VI, 24% WV, 22% PA Filpucci	<	Friction <
				5				5A, GREY 1x Nm 48/2 Absol 54% VI, 24% WV, 22% PA Filpucci	<	Friction <
Friction >	>	4A, GREY 1x Nm 48/2 Absol 54% VI, 24% WV, 22% PA Filpucci		4						
				3				3A, GREY 1x EA 156 dtex, PES 167 dtex 21191X Elastic thread 76,8% PES, 23,2% EA Zimmermann	<	
	>	2A 1x Comb thread Zimmermann		2						
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2