






**Pattern No.: 0610349 - Yarn Quality K&W**

| A          | B | C   | D | E | D   | C | B | A   |   |            |
|------------|---|---|---|---|---|---|---|---|---|------------|
|            |   |   |   | 8 |    |   |   | 8A  -   Residual yarn   -                           | < | Friction < |
|            |   |   |   | 7 |   |   |   |   |   |            |
|            |   |   |   | 6 |    |   |   | 6A  1x 30/2 Nm   Cashwool   100% WV   Zegna Baruffa | < | Friction < |
|            |   |   |   | 5 |   |   |   |   |   |            |
| Friction > | > | 4A  1x 30/2 Nm   Cashwool   100% WV   Zegna Baruffa |   | 4 |    |   |   |   |   |            |
|            |   |   |   | 3 |   |   |   |   |   |            |
| Friction > | > | 2A  -   Comb thread   -                             |   | 2 |  |   |   |   |   |            |
| Friction > | > | 1A  -   Draw separation thread   -                  |   | 1 |  |   |   |   |   |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2