












Pattern No.: 0510344 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A - Protection thread -	<<	
				7						
				6				6A 2x 14/2 Nm Cross 50% WV, 50% PC Raumer	<<	Friction <
				5				5A 2x 14/2 Nm Cross 50% WV, 50% PC Raumer	<<	Friction <
Friction >	>>	4A 2x 14/2 Nm Cross 50% WV, 50% PC Raumer		4						
				3						
	>>	2A - Comb thread -		2						
	>>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia
  Plating Yf. N
  Plating_w_2->1
  Plating_w_2->2