







Pattern No.: 0610038 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
				8				
				7 		7A 3x 60/4 Nm SP 61 100% CO Sesia	<<<	Friction <
				6				
				5 		5A 2x 46/1 Nm Image 80% VI, 20% PES Lineapiù	<<	Friction <
Friction >	>>>	4A 3x 60/4 Nm SP 61 100% CO Sesia		4 				
				3 		3A 1x 60/4 Nm SP 61 100% CO Sesia	<	Friction <
	>	2A - Comb thread -		2 				
	>	1A - Draw separation thread -		1 				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N









Plating_w_2->1



Plating_w_2->2

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A	B	C	D	E	D	C	B	A
				8				
				7 		7A 3x 60/4 Nm SP 61 100% CO Sesia	<<<	Friction <
				6				
				5 		5A 2x 46/1 Nm Image 80% VI, 20% PES Lineapiù	<<	Friction <
Friction >	>>>	4A 3x 60/4 Nm SP 61 100% CO Sesia		4 				
				3 		3A 1x 60/4 Nm SP 61 100% CO Sesia	<	Friction <
	>	2A - Comb thread -		2 				
	>	1A - Draw separation thread -		1 				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

