

Pattern No.: 1410121 - Yarn Quality Seitenteil(e) links

A	B	C	D	E	D	C	B	A
						8A 1x Nm 30 Protection thread -	<	
Friction >	>	7A, CAMEL 1x Nm 25 Jump 68% VI, 32% PBT Sesia						
						6A, CAMEL 1x Nm 67 + 1x Nm 25 Glacé + Jump 70% CO, 30% PES + 68% VI, 32% PBT Sesia	<<	Friction <
						5A, STONE 1x Nm 25 Jump 68% VI, 32% PBT Sesia	<	Friction <
						4A 1x Elastan 420 dtex, PA 78/2 dtex 6350N 67,5% PA, 32,5% EA Zimmermann	<	
Friction >	>>>	3A 1x Nm 67 + 1x Nm 25 +1x Lycra 22 dtex, PA 78 dtex Glacé + Jump + 4495X 70% CO, 30% PES + 68% VI, 32% PBT + 93,8% PA, 6,2% EA Sesia + Sesia + Zimmermann				3B 1x Nm 67 Glacé 70% CO, 30% PES Sesia	<	Friction <
	>	2A 1x Comb thread -				2B, CAMEL 1x Nm 25 Jump 68% VI, 32% PBT Sesia	<	Friction <
	>	1A 1x Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1410121 - Yarn Quality Seitenteil(e) rechts

A	B	C	D	E	D	C	B	A
						8A 1x Nm 30 Protection thread -	<	
Friction >	>	7A, CAMEL 1x Nm 25 Jump 68% VI, 32% PBT Sesia						
						6A, CAMEL 1x Nm 67 + 1x Nm 25 Glacé + Jump 70% CO, 30% PES + 68% VI, 32% PBT Sesia	<<	Friction <
						5A, STONE 1x Nm 25 Jump 68% VI, 32% PBT Sesia	<	Friction <
						4A 1x Elastan 420 dtex, PA 78/2 dtex 6350N 67,5% PA, 32,5% EA Zimmermann	<	
Friction >	>>>	3A 1x Nm 67 + 1x Nm 25 + 1x Lycra 22 dtex, PA 78 dtex Glacé + Jump + 4495X 70% CO, 30% PES + 68% VI, 32% PBT + 93,8% PA, 6,2% EA Sesia + Sesia + Zimmermann				3B 1x Nm 67 Glacé 70% CO, 30% PES Sesia	<	Friction <
	>	2A 1x Comb thread -				2B, CAMEL 1x Nm 25 Jump 68% VI, 32% PBT Sesia	<	Friction <
	>	1A 1x Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2