

Pattern No.: 1210134 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A 1x Nm 5,7 Protection thread -	<	
	>	7A 1x Nm 5,7 Protection thread -				7B 1x Lycra 475 dtex, PA 78/2 dtex 6348XX Elastic thread 74,7% PA, 25,3% EA Zimmermann	<	Friction <
Friction >	>	6A 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea						
Friction >	4 >	5A 4x Nm 30/2 Cashwool 100% WV Zegna Baruffa				5B 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
						4A 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<	Friction <
						3B 2x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<<	Friction <
	>	2A - Comb thread -				2B 4x Nm 30/2 Cashwool 100% WV Zegna Baruffa	< 4	Friction <
	>	1A - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210134 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A 1x Nm 5,7 Protection thread -	<	
	>	7A 1x Nm 5,7 Protection thread -				7B 1x Lycra 475 dtex, PA 78/2 dtex 6348XX Elastic thread 74,7% PA, 25,3% EA Zimmermann	<	Friction <
Friction >	>	6A 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea						
Friction >	4 >	5A 4x Nm 30/2 Cashwool 100% WV Zegna Baruffa				5B 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
						4A 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<	Friction <
						3B 2x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<<	Friction <
	>	2A - Comb thread -				2B 4x Nm 30/2 Cashwool 100% WV Zegna Baruffa	< 4	Friction <
	>	1A - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.











Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210134 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 5,7 Protection thread -	<	
				7				7B 1x Lycra 475 dtex, PA 78/2 dtex 6348XX Elastic thread 74,7% PA, 25,3% EA Zimmermann	<	Friction <
				6						
				5				5B 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
				4				4A 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<	Friction <
				3				3B 2x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<<	Friction <
	>	2A - Comb thread -		2				2B 4x Nm 30/2 Cashwool 100% WV Zegna Baruffa	< 4	Friction <
	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210134

Other Requirements:

Aufholspanner:

Airsoft: 3,5

Cashwool: 1x 0,5 / 2x 1,5 / 4x 2,0
