








**Pattern No.: 1010107 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A
						8A  -   -   Residual yarn   -   -	<	Friction <
Friction >	>	7A  -   -   Residual yarn   -   -						
Friction >	>	5A, FOG  1x Nm 100/4   BPM0771   100% CO   BROS						
						3A, FOG  1x Nm 100/4   BPM0771   100% CO   BROS	<	Friction <
	>	2A  -   -   Comb thread   -   -				2A, LEAF  1x Nm 24   Zero torque   100% WV   Michell	<	Friction <
Friction >	>	1A  -   -   Draw separation thread   -   -						

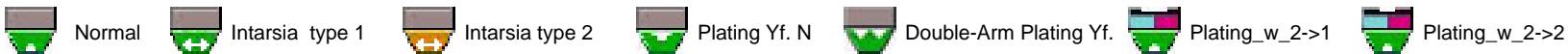
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1010107 - Yarn Quality V-Teil(e) links**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
Friction >	>	6A, LEAF  1x Nm 24   Zero torque   100% WV   Michell		6						
Friction >	>	5A, FOG  1x Nm 100/4   BPM0771   100% CO   BROS		5						
				4				4A, LEAF  1x Nm 24   Zero torque   100% WV   Michell	<	Friction <
				3				3A, FOG  1x Nm 100/4   BPM0771   100% CO   BROS	<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1010107 - Yarn Quality V-Teil(e) rechts**

A	B	C	D	E	D	C	B	A
						8A   -   -   Residual yarn   -   -	<	Friction <
Friction >	>	7A   -   -   Residual yarn   -   -						
						4A, LEAF   1x Nm 24   Zero torque   100% WV   Michell	<	Friction <
						3A, FOG   1x Nm 100/4   BPM0771   100% CO   BROS	<	Friction <
	>	2A   -   -   Comb thread   -   -						
Friction >	>	1A   -   -   Draw separation thread   -   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









**Pattern No.: 1010107 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A   -   -   Residual yarn   -   -	<	Friction <
Friction >	>	7A   -   -   Residual yarn   -   -						
						3A, FOG   1x Nm 100/4   BPM0771   100% CO   BROS	<	Friction <
	>	2A   -   -   Comb thread   -   -						
Friction >	>	1A   -   -   Draw separation thread   -   -						

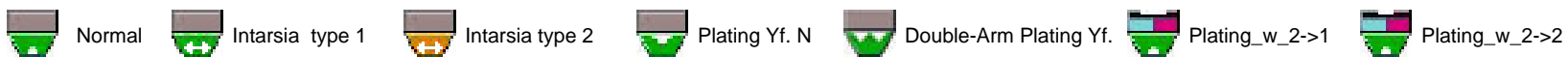
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









**Pattern No.: 1010107 - Yarn Quality Ärmel links**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
Friction >	>	7A  -   -   Residual yarn   -   -		7						
				6						
				5						
				4				4A, LEAF  1x Nm 24   Zero torque   100% WV   Michell	<	Friction <
				3				3A, FOG  1x Nm 100/4   BPM0771   100% CO   BROS	<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1010107 - Yarn Quality Ärmel rechts**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
Friction >	>	7A  -   -   Residual yarn   -   -		7						
				6						
				5						
				4				4A, LEAF  1x Nm 24   Zero torque   100% WV   Michell	<	Friction <
				3				3A, FOG  1x Nm 100/4   BPM0771   100% CO   BROS	<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

