




**Pattern No.: 0510318 - Yarn Quality Zubehör**

A	B	C	D	E	D	C	B	A
				8		8A  1x   Residual yarn   -	<	Friction <
				7				
				6				
				5				
				4		4A, ACACIA  2x 28/2 Nm   Adelaide   100% WV   Zhangjiagang Yangtse Spinning	<<	Friction <
				3				
Friction >	>	2A  1x   Comb thread   -		2				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N








Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510318 - Yarn Quality V-Teil(e) links**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6				6A, NORTH ATLANTIC  2x 26/2 Nm   Zefir   100% WV   Schoeller	<<	Friction <
				5				5A, ACACIA  2x 28/2 Nm   Adelaide   100% WV   Zhangjiagang Yangtse Spinning	<<	Friction <
				4				4A, ACACIA  2x 28/2 Nm   Adelaide   100% WV   Zhangjiagang Yangtse Spinning	<<	Friction <
				3						
	>	2A  -   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N








Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510318 - Yarn Quality V-Teil(e) rechts**

A	B	C	D	E	D	C	B	A		
				8				8A  1x   Residual yarn   -	<	Friction <
				7						
				6				6A, NORTH ATLANTIC  2x 26/2 Nm   Zefir   100% WV   Schoeller	<<	Friction <
				5				5A, ACACIA  2x 28/2 Nm   Adelaide   100% WV   Zhangjiagang Yangtse Spinning	<<	Friction <
				4				4A, ACACIA  2x 28/2 Nm   Adelaide   100% WV   Zhangjiagang Yangtse Spinning	<<	Friction <
				3						
Friction >	>	2A  1x   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2