






Pattern No.: 0310550 / D011IS52 - Yarn Quality Front(s)

A	B	C	D	E	D	C	B	A
						8A - Elastic thread -	-	
						7A 2x 28/2 Nm Commando - -	-	
	-	6A 6x 28/2 Nm Commando - -				6B 4x 28/2 Nm Commando - -	-	
	-	5A 4x 28/2 Nm Commando - -						
	-	4A 2x 28/2 Nm Commando - -				4B 6x 28/2 Nm Commando - -	-	
						3A 3x 28/2 Nm Commando - -	-	
	-	2A - Comb thread -						
	-	1A - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0310550 / D011IS52 - Yarn Quality Sleeve(s)

A	B	C	D	E	D	C	B	A
				8				
				7				
				6		6A 3x 28/2 Nm Commando - -	-	
				5				
				4				
				3		3A 3x 28/2 Nm Commando - -	-	
	-	2A - Comb thread -		2				
	-	1A - Draw separation thread -		1		1B - Elastic thread -	-	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N



Plating_w_2->1



Plating_w_2->2