











**Pattern No.: 0810303 - Yarn Quality Zutaten**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
				5				
				4		4A  4x Nm 26/2   Zefir   100% WV   Schoeller	< 4	Friction <
				3				
	>	2A  -   -   Comb thread   -   -		2				
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0810303 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
Friction >	>	7A  -   -   Residual yarn   -   -		7						
				6						
Friction >	4 >	5A  4x Nm 26/2   Zefir   100% WV   Schoeller		5						
				4				4A  4x Nm 26/2   Zefir   100% WV   Schoeller	< 4	Friction <
				3						
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						








A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810303 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
Friction >	4 >	5A  4x Nm 26/2   Zefir   100% WV   Schoeller		5				
				4		4A  4x Nm 26/2   Zefir   100% WV   Schoeller	< 4	Friction <
				3				
	>	2A  -   -   Comb thread   -   -		2				
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal 
  Intarsia type 1 
  Intarsia type 2 
  Plating Yf. N 
  Double-Arm Plating Yf. 
  Plating\_w\_2->1 
  Plating\_w\_2->2