











**Pattern No.: 1510064 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A
				8			8A  2x Nm 5,7   Protection thread   -	<< Friction <
				7			7A  1x Nm 15/12   Felpa   100% WV   Lanecardate	< Friction >
				6				
				5				
				4				
				3				
	>	2A  1x   Comb thread   -		2				
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 1510064 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
				8			8A  2x Nm 5,7   Protection thread   -	<< Friction <
				7			7A  1x Nm 15/12   Felpa   100% WV   Lanecardate	< Friction >
Friction >	>>	6A  2x Nm 5,7   Protection thread   -		6				
				5				
				4				
Friction >	>	3A  1x Nm 15/12   Felpa   100% WV   Lanecardate		3				
	>	2A  1x   Comb thread   -		2				
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.







Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1510064 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
				8			8A  2x Nm 5,7   Protection thread   -	<< Friction <
				7			7A  1x Nm 15/12   Felpa   100% WV   Lanecardate	< Friction >
				6				
				5				
				4				
				3				
	>	2A  1x   Comb thread   -		2				
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.







Plating\_w\_2->1



Plating\_w\_2->2





**Pattern No.: 1510064 - Yarn Quality Ärmel links**

A	B	C	D	E	D	C	B	A
				8		8A  2x Nm 5,7   Protection thread   -	<<	Friction <
				7		7A  1x Nm 15/12   Felpa   100% WV   Lanecardate	<	Friction >
				6				
				5				
				4				
				3				
	>	2A  1x   Comb thread   -		2				
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1510064 - Yarn Quality Ärmel rechts**

A	B	C	D	E	D	C	B	A
				8		8A  2x Nm 5,7   Protection thread   -	<<	Friction <
				7		7A  1x Nm 15/12   Felpa   100% WV   Lanecardate	<	Friction >
				6				
				5				
				4				
				3				
	>	2A  1x   Comb thread   -		2				
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2