













**Pattern No.: 1110093 - Yarn Quality V-Teil(e)**

| A          | B | C   | D | E   | D | C   | B   | A          |
|------------|---|---|---|---|---|---|-----|------------|
|            |   |   |   | 8   |   |   |     |            |
|            |   |   |   | 7   |   |   |     |            |
|            |   |   |   | 6    |   | 6A  1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa | <   | Friction < |
|            |   |   |   | 5    |   | 5A  3x Nm 30/2   Cashwool   100% WV   Zegna Baruffa | <<< | Friction < |
| Friction < | > | 4A  1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa |   | 4    |   |   |     |            |
|            |   |   |   | 3   |   | 3A  1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa | <   | Friction < |
|            | > | 2A  1x   Comb thread   Zimmermann                   |   | 2  |   |   |     |            |
|            | > | 1A  1x   Draw separation thread   -                 |   | 1  |   |   |     |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



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| A | B | C                                   | D | E   | D | C   | B   | A          |
|---|---|-------------------------------------|---|---|---|---|-----|------------|
|   |   |                                     |   | 8   |   |   |     |            |
|   |   |                                     |   | 7    |   | 7A  2x Nm 30/2   Residual yarn   -                  | <<  |            |
|   |   |                                     |   | 6    |   | 6A  1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa | <   | Friction < |
|   |   |                                     |   | 5    |   | 5A  3x Nm 30/2   Cashwool   100% WV   Zegna Baruffa | <<< | Friction < |
|   |   |                                     |   | 4   |   |   |     |            |
|   |   |                                     |   | 3   |   | 3A  1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa | <   | Friction < |
|   | > | 2A  1x   Comb thread   Zimmermann   |   | 2  |   |   |     |            |
|   | > | 1A  1x   Draw separation thread   - |   | 1  |   |   |     |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

