






Pattern No.: 1010095 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7						
				6						
				5						
				4				4A 1x Nm 24 Zero torque 100% WV Michell 	<	Friction <
				3				3A 2x Nm 100/4 BPM0771 100% CO BROS 	<<	Friction <
	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

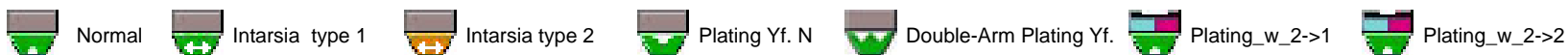
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








Pattern No.: 1010095 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - - Residual yarn - -	<	Friction <
Friction >	>>	5A 2x Nm 100/4 BPM0771 100% CO BROS 						
						4A 1x Nm 24 Zero torque 100% WV Michell 	<	Friction <
						3A 2x Nm 100/4 BPM0771 100% CO BROS 	<<	Friction <
	>	2A - - Comb thread - -				2B 2x Nm 100/4 BPM0771 100% CO BROS 	<<	Friction <
Friction >	>	1A - - Draw separation thread - -						

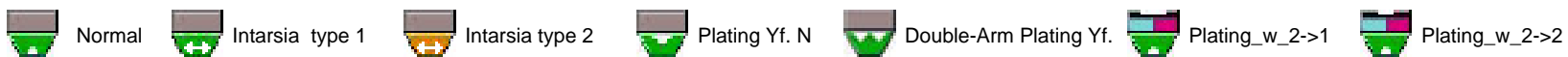
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








Pattern No.: 1010095 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7						
				6						
				5						
				4				4A 1x Nm 24 Zero torque 100% WV Michell 	<	Friction <
				3				3A 2x Nm 100/4 BPM0771 100% CO BROS 	<<	Friction <
	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010095 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8		8A - - Residual yarn - -	<	Friction <
				7				
				6				
				5				
				4		4A 1x Nm 24 Zero torque 100% WV Michell 	<	Friction <
				3		3A 2x Nm 100/4 BPM0771 100% CO BROS 	<<	Friction <
	>	2A - - Comb thread - -		2				
Friction >	>	1A - - Draw separation thread - -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

