







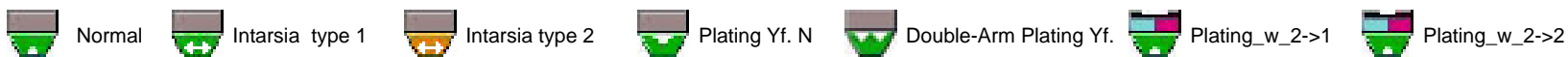






Pattern No.: 1010148 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
				8			8A 2x Residual yarn -	<< Friction <
				7			7A 3x Nm 60/2 Millenium SWE 100% WV Zegna Baruffa	<<< Friction <
				6			6A, DARK BROWN 2x Nm 36/2 Breton 100% WV Botto Poala	<< Friction <
				5			5A 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci	<< Friction <
				4			4A, BEIGE 2x Nm 36/2 Breton 100% WV Botto Poala	<< Friction <
				3				
	>	2A 1x Comb thread -		2				
	>	1A 1x Draw separation thread -		1			1B 1x 6350N Elastic thread - Zimmermann	<

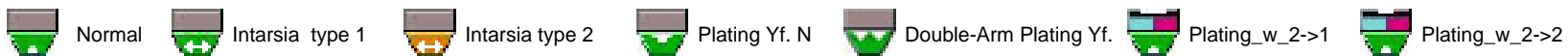
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track











Pattern No.: 1010148 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A		
				8				8A 2x Residual yarn -	<<	Friction <
				7						
				6				6A, DARK BROWN 2x Nm 36/2 Breton 100% WV Botto Poala	<<	Friction <
				5						
				4						
				3						
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

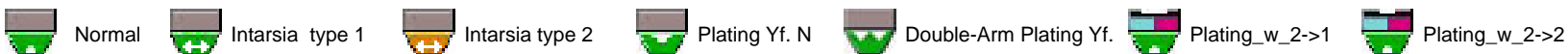
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










Pattern No.: 1010148 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A 2x Residual yarn -	<<	Friction <
				7				7A 4x Nm 60/2 Millenium SWE 100% WV Zegna Baruffa	< 4	Friction <
				6				6A, DARK BROWN 2x Nm 36/2 Breton 100% WV Botto Poala	<<	Friction <
				5				5A 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci	<<	Friction <
				4				4A, BEIGE 2x Nm 36/2 Breton 100% WV Botto Poala	<<	Friction <
				3				3A, BEIGE 1x Nm 3,8/1 + 2x Nm 36/2 Soft Donegal + Breton 100% WV + 100% WV Knoll Yarns + Botto Poala	<<<	Friction <
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

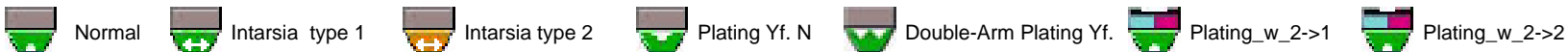
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track











Pattern No.: 1010148 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A 2x Residual yarn -	<<	Friction <
				7				7A 4x Nm 60/2 Millenium SWE 100% WV Zegna Baruffa	< 4	Friction <
				6				6A, DARK BROWN 2x Nm 36/2 Breton 100% WV Botto Poala	<<	Friction <
				5				5A 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci	<<	Friction <
				4				4A, BEIGE 2x Nm 36/2 Breton 100% WV Botto Poala	<<	Friction <
				3						
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

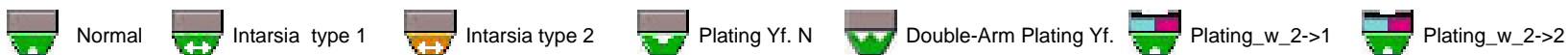
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track











Pattern No.: 1010148 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A		
				8				8A 2x Residual yarn -	<<	Friction <
Friction >	>>>	7A, BEIGE 1x Nm 3,8/1 + 2x Nm 36/2 Soft Donegal + Breton 100% WV + 100% WV Knoll Yarns + Botto Poala		7						
				6				6A, DARK BROWN 2x Nm 36/2 Breton 100% WV Botto Poala	<<	Friction <
				5				5A 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci	<<	Friction <
				4				4A, BEIGE 2x Nm 36/2 Breton 100% WV Botto Poala	<<	Friction <
				3				3A, BEIGE 1x Nm 3,8/1 + 2x Nm 36/2 Soft Donegal + Breton 100% WV + 100% WV Knoll Yarns + Botto Poala	<<<	Friction <
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

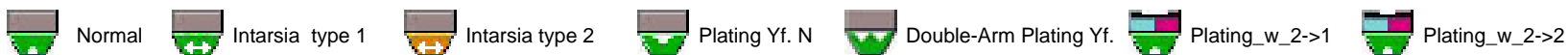
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010148 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A
				8			8A 2x Residual yarn -	<< Friction <
Friction >	>>>	7A, BEIGE 1x Nm 3,8/1 + 2x Nm 36/2 Soft Donegal + Breton 100% WV + 100% WV Knoll Yarns + Botto Poala		7				
				6			6A, DARK BROWN 2x Nm 36/2 Breton 100% WV Botto Poala	<< Friction <
				5			5A 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci	<< Friction <
				4			4A, BEIGE 2x Nm 36/2 Breton 100% WV Botto Poala	<< Friction <
				3			3A, BEIGE 1x Nm 3,8/1 + 2x Nm 36/2 Soft Donegal + Breton 100% WV + 100% WV Knoll Yarns + Botto Poala	<<< Friction <
	>	2A 1x Comb thread -		2				
	>	1A 1x Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010148

Other Requirements:

MC-operating system version: setup2

MC-Betriebssystem-Version: Setup2
