







Pattern No.: 0810057 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
				8			8A 1x Nm 30/2 Protection thread -	<
				7			7A 1x Nm 30/2 Protection thread -	<
				6				
				5				
				4			4A 1x Nm 30/2 Columbia 50% CO, 50% PC Schaefer Game	< Friction <
				3			3A 1x Nm 30/2 Columbia 50% CO, 50% PC Schaefer Game	< Friction <
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810057 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A 1x Nm 30/2 Protection thread -	<	
	>	7A 1x Nm 30/2 Protection thread -						
Friction >	>	6A 1x Nm 30/2 Columbia 50% CO, 50% PC Schaefer Garne						
						3A 1x Nm 30/2 Columbia 50% CO, 50% PC Schaefer Garne	<	Friction <
	>	2A - Comb thread -						
	>	1A - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.







Plating_w_2->1



Plating_w_2->2

Pattern No.: 0810057 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				8		8A 1x Nm 30/2 Protection thread -	<	
				7				
				6				
				5				
				4				
				3		3A 1x Nm 30/2 Columbia 50% CO, 50% PC Schaefer Game	<	Friction <
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.







Plating_w_2->1



Plating_w_2->2

Pattern No.: 0810057 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8		8A 1x Nm 30/2 Protection thread -	<	
				7				
				6				
				5				
				4				
				3		3A 1x Nm 30/2 Columbia 50% CO, 50% PC Schaefer Game	<	Friction <
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

