


Pattern No.: 1310025 - Yarn Quality Zutaten\_1

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A   1x Nm 50/2   Residual yarn   -	V	

												7A, ECRU  1x Nm 50/3   Denver   100% CO   Sesia			V	
	V	6A, ECRU  1x Nm 50/3   Denver   100% CO   Sesia														
												5A, NAVY  2x Nm 25   Jump   68% VI, 32% PBT   Sesia			VV	
	VV	4A, NAVY  2x Nm 25   Jump   68% VI, 32% PBT   Sesia														
	V	2A  1x   Comb thread   -														
	V	1A  1x   Draw separation thread   -														

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.










Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1310025 - Yarn Quality Strickteil(e)**

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A   1x Nm 28/2   Residual yarn   -	V	

	V	7A, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar					7							
									6				6A, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin	V
									5				5A, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar	V
									4				4A, NAVY  1x Nm 28/4   Osiride   100% CO   Filmar	V
									3					
	V	2A  -   Comb thread   -					2							
	V	1A  -   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.











Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1310025 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A   1x Nm 50/2   Residual yarn   -	V	

	V	7A  1x Nm 50/2   Residual yarn   -					7							
													6A, NAVY  2x Nm 25   Jump   68% VI, 32% PBT   Sesia	VV
	V	5A, NAVY  1x Nm 25   Jump   68% VI, 32% PBT   Sesia					5						5B, NAVY  2x Nm 25   Jump   68% VI, 32% PBT   Sesia	VV
													4A, NAVY  1x Nm 25   Jump   68% VI, 32% PBT   Sesia	V
	V	3A, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar					3						3B, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar	V
	V	2A  1x   Comb thread   -					2							
	V	1A  1x   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.












Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1310025 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A   1x Nm 50/2   Residual yarn   -	V	

	V	7A  1x Nm 50/2   Residual yarn   -					7							
													6A, NAVY  2x Nm 25   Jump   68% VI, 32% PBT   Sesia	VV
	V	5A, NAVY  1x Nm 25   Jump   68% VI, 32% PBT   Sesia					5						5B, NAVY  2x Nm 25   Jump   68% VI, 32% PBT   Sesia	VV
													4A, NAVY  1x Nm 25   Jump   68% VI, 32% PBT   Sesia	V
	V	3A, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar					3						3B, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar	V
	V	2A  1x   Comb thread   -					2						2B, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar	V
	V	1A  1x   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2



**Pattern No.: 1310025**

**Other Requirements:**

Kreisteile Rock E7.2 ! AS 2.0 Osiride natur re 1.5 oben 2gelb unten ganz auf. Rest oben 1gelb/rot unten ganz auf.

VT/RT AS 1,5

Osiride Nahtfaden AS 2.0 Bremse oben 1 Ring gelb, unten ganz auf

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