



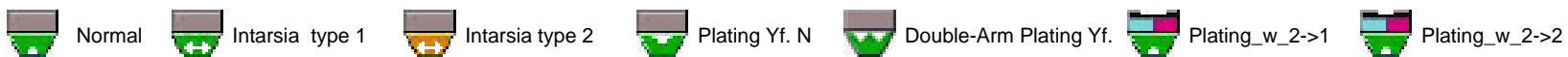






Pattern No.: 1110021 - Yarn Quality Kragen\_1

| A          | B | C  | D | E | D   | C   | B  | A          |
|------------|---|--|---|---|---|---|----|------------|
|            |   |  |   | 8 |    | 8A  -   -   Residual yarn   -   -                             | <  | Friction < |
|            |   |  |   | 7 |   |   |    |            |
|            |   |  |   | 6 |   |   |    |            |
|            |   |  |   | 5 |   |   |    |            |
|            |   |  |   | 4 |    | 4A, COFFEE  2x Nm 120/2   M 80   100% SE  <br>Jiaxing Wenchun | << | Friction < |
|            |   |  |   | 3 |   |   |    |            |
|            | > | 2A  -   -   Comb thread   -   -            |   | 2 |  |   |    |            |
| Friction > | > | 1A  -   -   Draw separation thread   -   - |   | 1 |  |   |    |            |

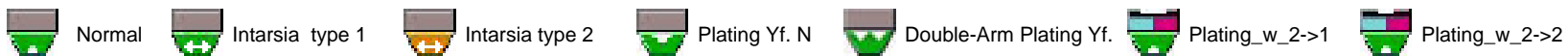
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 1110021 - Yarn Quality Zutaten**

| A          | B | C  | D | E | D   | C   | B  | A          |
|------------|---|--|---|---|---|---|----|------------|
|            |   |  |   | 8 |    | 8A  -   -   Residual yarn   -   -                             | <  | Friction < |
|            |   |  |   | 7 |   |   |    |            |
|            |   |  |   | 6 |   |   |    |            |
|            |   |  |   | 5 |   |   |    |            |
|            |   |  |   | 4 |    | 4A, COFFEE  2x Nm 120/2   M 80   100% SE  <br>Jiaxing Wenchun | << | Friction < |
|            |   |  |   | 3 |   |   |    |            |
|            | > | 2A  -   -   Comb thread   -   -            |   | 2 |  |   |    |            |
| Friction > | > | 1A  -   -   Draw separation thread   -   - |   | 1 |  |   |    |            |

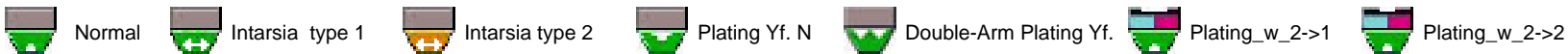
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1110021 - Yarn Quality Ärmelbündchen**

| A          | B | C  | D | E | D   | C   | B  | A          |
|------------|---|--|---|---|---|---|----|------------|
|            |   |  |   | 8 |    | 8A  -   -   Residual yarn   -   -                             | <  | Friction < |
|            |   |  |   | 7 |   |   |    |            |
|            |   |  |   | 6 |   |   |    |            |
|            |   |  |   | 5 |   |   |    |            |
|            |   |  |   | 4 |    | 4A, COFFEE  2x Nm 120/2   M 80   100% SE  <br>Jiaxing Wenchun | << | Friction < |
|            |   |  |   | 3 |   |   |    |            |
|            | > | 2A  -   -   Comb thread   -   -            |   | 2 |  |   |    |            |
| Friction > | > | 1A  -   -   Draw separation thread   -   - |   | 1 |  |   |    |            |

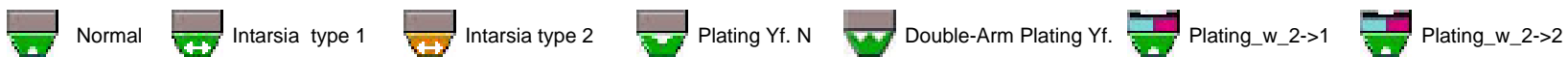
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 1110021 - Yarn Quality V-Teil(e)**

| A          | B  | C  | D | E | D | C  | B  | A          |
|------------|----|--|---|---|---|--|----|------------|
|            |    |  |   |   |   | 8A   -   -   Residual yarn   -   -                             | <  | Friction < |
| Friction > | >  | 7A   -   -   Residual yarn   -   -                             |   |   |   |  |    |            |
|            |    |  |   |   |   |  |    |            |
| Friction > | >> | 5A, COFFEE   2x Nm 120/2   M 80   100% SE  <br>Jiaying Wenchun |   |   |   |  |    |            |
|            |    |  |   |   |   | 4A, COFFEE   2x Nm 120/2   M 80   100% SE  <br>Jiaying Wenchun | << | Friction < |
|            |    |  |   |   |   |  |    |            |
|            | >  | 2A   -   -   Comb thread   -   -                               |   |   |   |  |    |            |
| Friction > | >  | 1A   -   -   Draw separation thread   -   -                    |   |   |   |  |    |            |

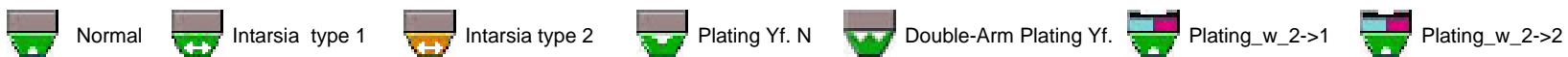
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 1110021 - Yarn Quality R-Teil(e)**

| A          | B  | C   | D | E | D   | C | B | A   |    |            |
|------------|----|---|---|---|---|---|---|---|----|------------|
|            |    |   |   | 8 |    |   |   | 8A  -   -   Residual yarn   -   -                             | <  | Friction < |
|            |    |   |   | 7 |   |   |   |   |    |            |
|            |    |   |   | 6 |   |   |   |   |    |            |
| Friction > | >> | 5A, COFFEE  2x Nm 120/2   M 80   100% SE  <br>Jiaxing Wenchun |   | 5 |    |   |   |   |    |            |
|            |    |   |   | 4 |    |   |   | 4A, COFFEE  2x Nm 120/2   M 80   100% SE  <br>Jiaxing Wenchun | << | Friction < |
|            |    |   |   | 3 |   |   |   |   |    |            |
|            | >  | 2A  -   -   Comb thread   -   -                               |   | 2 |  |   |   |   |    |            |
| Friction > | >  | 1A  -   -   Draw separation thread   -   -                    |   | 1 |  |   |   |   |    |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1110021 - Yarn Quality Ärmel**

| A          | B | C  | D | E | D   | C | B | A   |    |            |
|------------|---|--|---|---|---|---|---|---|----|------------|
|            |   |  |   | 8 |    |   |   | 8A  -   -   Residual yarn   -   -                             | <  | Friction < |
|            |   |  |   | 7 |   |   |   |   |    |            |
|            |   |  |   | 6 |   |   |   |   |    |            |
|            |   |  |   | 5 |    |   |   | 5A, COFFEE  1x Nm 120/2   M 80   100% SE  <br>Jiaxing Wenchun | <  | Friction < |
|            |   |  |   | 4 |    |   |   | 4A, COFFEE  2x Nm 120/2   M 80   100% SE  <br>Jiaxing Wenchun | << | Friction < |
|            |   |  |   | 3 |   |   |   |   |    |            |
|            | > | 2A  -   -   Comb thread   -   -            |   | 2 |  |   |   |   |    |            |
| Friction > | > | 1A  -   -   Draw separation thread   -   - |   | 1 |  |   |   |   |    |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

