









Pattern No.: 0810495 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
	>	8A - Residual yarn -		8		8B - Residual yarn -	<	
				7				
				6		6A 2x Nm 20 Last 97% VI, 3% EA Raummer	<<	Friction <
				5		5A 2x Nm 20 Last 97% VI, 3% EA Raummer	<<	Friction <
Friction >	>>	4A 2x Nm 20 Last 97% VI, 3% EA Raummer		4				
				3				
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1		1B - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

