








Pattern No.: 0510490 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7						
Friction >	>	6A, BLUE 1x 30/2 Ne Q7-06 50% CO, 50% MD Ningbo Qiaotaixing		6						
				5				5A, NIAGARA 1x 53/2 Ne Q1-44C 100% CO Ningbo Qiaotaixing	<	Friction <
Friction >	>	4A, NIAGARA 1x 53/2 Ne Q1-44C 100% CO Ningbo Qiaotaixing		4						
				3				3A, BLUE 1x 30/2 Ne Q7-06 50% CO, 50% MD Ningbo Qiaotaixing	<	Friction <
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510490 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -						
Friction >	>	6A, BLUE 1x 30/2 Ne Q7-06 50% CO, 50% MD Ningbo Qiaotaixing						
						5A, NIAGARA 1x 53/2 Ne Q1-44C 100% CO Ningbo Qiaotaixing	<	Friction <
Friction >	>	4A, NIAGARA 1x 53/2 Ne Q1-44C 100% CO Ningbo Qiaotaixing						
						3A, BLUE 1x 30/2 Ne Q7-06 50% CO, 50% MD Ningbo Qiaotaixing	<	Friction <
	>	2A - Comb thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N







Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510490 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5				5A, NIAGARA 1x 53/2 Ne Q1-44C 100% CO Ningbo Qiaotaixing	<	Friction <
				4						
				3				3A, BLUE 1x 30/2 Ne Q7-06 50% CO,50% MD Ningbo Qiaotaixing	<	Friction <
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2