
















Pattern No.: 0610359 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
Friction >	>	8A 1x 5/1 Nm Soffstar 50% WV, 50% PA Filpucci		8		8B - Residual yarn -	<	Friction <
Friction >	>	7A 1x 5/1 Nm Soffstar 50% WV, 50% PA Filpucci		7		7B 1x 5/1 Nm Soffstar 50% WV, 50% PA Filpucci	<	Friction <
Friction >	>	6A 1x 5/1 Nm Soffstar 50% WV, 50% PA Filpucci		6		6B 1x 5/1 Nm Soffstar 50% WV, 50% PA Filpucci	<	Friction <
Friction >	>	5A - Comb thread -		5		5B 2x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<<	Friction <
Friction >	>	4A - Draw separation thread -		4		4B 2x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<<	Friction <
Friction >	>	3A 1x 5/1 Nm Soffstar 50% WV, 50% PA Filpucci		3		3B 1x 5/1 Nm Soffstar 50% WV, 50% PA Filpucci	<	Friction <
Friction >	>	2A 1x 5/1 Nm Soffstar 50% WV, 50% PA Filpucci		2		2B 1x 5/1 Nm Soffstar 50% WV, 50% PA Filpucci	<	Friction <
Friction >	>	1A 1x 5/1 Nm Soffstar 50% WV, 50% PA Filpucci		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

