




Pattern No.: 0510230 / SS06W012 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	
				7						
				6						
				5						
				4				4A, LEMON YELLOW 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
				3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N









Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510230 / SS06W012 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	
	>	7A - Residual yarn -		7						
				6						
				5				5A, LIGHT GREEN 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
				4				4A, LEMON YELLOW 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
				3				3A, LEMON YELLOW 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N








Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510230 / SS06W012 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	
				7						
				6						
				5				5A, LIGHT GREEN 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
				4				4A, LEMON YELLOW 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
				3				3A, LEMON YELLOW 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N








Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510230 / SS06W012 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	
				7						
				6						
				5				5A, LIGHT GREEN 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
				4				4A, LEMON YELLOW 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
				3				3A, LEMON YELLOW 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N








Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510230 / SS06W012 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	
				7						
				6						
				5				5A, LIGHT GREEN 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
				4				4A, LEMON YELLOW 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
				3				3A, LEMON YELLOW 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2