










**Pattern No.: 1210004 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A
				8			8A  1x Nm 50/2   Columbia   Protection thread   50% CO, 50% PC   Schaefer Garne	< Storage <
				7			7A  1x Nm 60/2   Protection thread   -	< Storage <
				6				
				5				
				4			4A  2x Nm 200/2   York Bright   100% CO   Emilcotoni	<< Storage <
				3				
				2			2A  1x Elastan 130 dtex, PA 44 dtex   5421XX   Comb thread   79,3% PA, 20,7% EA   Zimmermann	<
				1			1A  -   Draw separation thread   -	<

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 1210004 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 50/2   Columbia   Protection thread   50% CO, 50% PC   Schaefer Garne	<	Storage <
				7						
				6						
				5						
				4				4A  2x Nm 200/2   York Bright   100% CO   Emilcotoni	<<	Storage <
				3						
				2				2A  1x Elastan 130 dtex, PA 44 dtex   5421XX   Comb thread   79,3% PA, 20,7% EA   Zimmermann	<	
				1				1A  -   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 1210004 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 50/2   Columbia   Protection thread   50% CO, 50% PC   Schaefer Garne	<	Storage <
				7						
				6						
				5						
				4				4A  2x Nm 200/2   York Bright   100% CO   Emilcotoni	<<	Storage <
				3						
				2				2A  1x Elastan 130 dtex, PA 44 dtex   5421XX   Comb thread   79,3% PA, 20,7% EA   Zimmermann	<	
				1				1A  -   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 1210004 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 50/2   Columbia   Protection thread   50% CO, 50% PC   Schaefer Garne	<	Storage <
				7						
				6						
				5						
				4				4A  2x Nm 200/2   York Bright   100% CO   Emilcotoni	<<	Storage <
				3						
				2				2A  1x Elastan 130 dtex, PA 44 dtex   5421XX   Comb thread   79,3% PA, 20,7% EA   Zimmermann	<	
				1				1A  -   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1210004**

**Other Requirements:**

Speicher Fournisseur  
Alle Fäden einzeln über Fournisseur !  
Aufholspanner: 1,0 pro York Bright  
Rest:1,5 Bremsen ganz auf !

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