



















**Pattern No.: 0710309 - Yarn Quality Kragen**

A	B	C	D	E	D	C	B	A
				8		8A  -   Residual yarn   -	<	Friction <
				7				
				6				
				5				
				4		4A, SAND  1x Nm 50/2   Sueno   86% VI,14% PBT   Lineapiu	<	Friction <
				3				
	>	2A  -   Comb thread   -		2				
Friction >	>	1A  -   Draw separation thread   -		1				

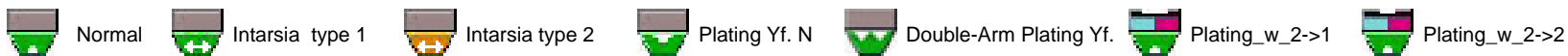
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

-  Normal
-  Intarsia type 1
-  Intarsia type 2
-  Plating Yf. N
-  Double-Arm Plating Yf.
-  Plating\_w\_2->1
-  Plating\_w\_2->2






**Pattern No.: 0710309 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6				6A, AZTEC  1x Nm 50/2   Sueno   86% VI, 14% PBT   Lineapiu	<	Friction <
				5				5A, AZTEC  2x Nm 50/2   Sueno   86% VI, 14% PBT   Lineapiu	<<	Friction <
				4				4A, SAND  1x Nm 50/2   Sueno   86% VI, 14% PBT   Lineapiu	<	Friction <
				3				3A, SAND  1x Nm 50/2   Sueno   86% VI, 14% PBT   Lineapiu	<	Friction <
	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

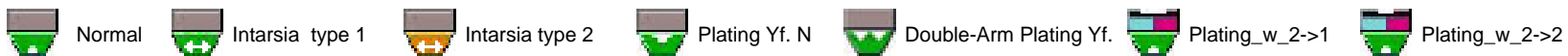
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0710309 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6				6A, AZTEC  1x Nm 50/2   Sueno   86% VI, 14% PBT   Lineapiu	<	Friction <
				5						
				4						
				3				3A, SAND  1x Nm 50/2   Sueno   86% VI, 14% PBT   Lineapiu	<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0710309 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6				6A, AZTEC  1x Nm 50/2   Sueno   86% VI, 14% PBT   Lineapiu	<	Friction <
				5						
				4						
				3				3A, SAND  1x Nm 50/2   Sueno   86% VI, 14% PBT   Lineapiu	<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

