

**Pattern No.: 0510184 / SS06W030 - Yarn Quality Kragen**

A	B	C	D	E	D	C	B	A
Friction >	>>	8A, LIGHT GREEN  2x 6/1 Nm   X80601   100% SE   Bondson		8		8B  -   Residual yarn   -	<	Friction <
Friction >	>>	7A, LIGHT SAND BROWN  2x 6/1 Nm   X80601   100% SE   Bondson		7		7B, BROWN  1x 6/1 Nm   X80601   100% SE   Bondson	<	Friction <
Friction >	>>	6A, SAND BROWN  2x 6/1 Nm   X80601   100% SE   Bondson		6		6B, LIGHT SAND BROWN  1x 6/1 Nm   X80601   100% SE   Bondson	<	Friction <
Friction >	>>	5A, YELLOW  2x 6/1 Nm   X80601   100% SE   Bondson		5		5B, LIGHT GREEN  1x 6/1 Nm   X80601   100% SE   Bondson	<	Friction <
Friction >	>>	4A, WHITE  2x 6/1 Nm   X80601   100% SE   Bondson		4		4B, LEMON YELLOW  1x 6/1 Nm   X80601   100% SE   Bondson	<	Friction <
Friction >	>>	3A, BROWN  2x 6/1 Nm   X80601   100% SE   Bondson		3		3B, SAND BROWN  1x 6/1 Nm   X80601   100% SE   Bondson	<	Friction <
	>>	2A  2x   Comb thread   -		2		2B, YELLOW  1x 6/1 Nm   X80601   100% SE   Bondson	<	Friction <
Friction >	>>	1A, LEMON YELLOW  2x 6/1 Nm   X80601   100% SE   Bondson		1		1B, WHITE  1x 6/1 Nm   X80601   100% SE   Bondson	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N







Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510184 / SS06W030 - Yarn Quality Zubehör**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, BROWN  1x 6/1 Nm   X80601   100% SE   Bondson	<	Friction <
				6				6A, LIGHT SAND BROWN  1x 6/1 Nm   X80601   100% SE   Bondson	<	Friction <
				5				5A, LIGHT GREEN  1x 6/1 Nm   X80601   100% SE   Bondson	<	Friction <
				4						
				3				3A, SAND BROWN  1x 6/1 Nm   X80601   100% SE   Bondson	<	Friction <
	>>	2A  2x   Comb thread   -		2				2B, YELLOW  1x 6/1 Nm   X80601   100% SE   Bondson	<	Friction <
				1				1A, WHITE  1x 6/1 Nm   X80601   100% SE   Bondson	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N










Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510184 / SS06W030 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A   -   Residual yarn   -	<	Friction <
				7						
Friction >	>	6A, LIGHT GREEN   1x 6/1 Nm   X80601   100% SE   Bondson		6						
				5				5A, LIGHT GREEN   1x 6/1 Nm   X80601   100% SE   Bondson	<	Friction <
				4				4A, LEMON YELLOW   1X 6/1 Nm   X80601   100% SE   Bondson	<	Friction <
Friction >	>	3A, LEMON YELLOW   1x 6/1 Nm   X80601   100% SE   Bondson		3						
	>>	2A   2x   Comb thread   -		2						
Friction >	>	1A   -   Residual yarn   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N








Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510184 / SS06W030 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  2x 30/2 Nm   Residual yarn   100% CO   -	<	Friction <
				7						
				6						
				5				5A, LIGHT GREEN  1x 6/1 Nm   X80601   100% SE   Bondson	<	Friction <
				4				4A, LEMON YELLOW  1x 6/1 Nm   X80601   100% SE   Bondson	<	Friction <
Friction >	>	3A, LIGHT GREEN  1x 6/1 Nm   X80601   100% SE   Bondson		3						
	>	2A  1x 20/2 Nm   Comb thread   100% EA   Chinese vendor		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N







Plating\_w\_2->1



Plating\_w\_2->2

Pattern No.: 0510184 / SS06W030 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6						
				5				5A, LIGHT GREEN  1x 6/1 Nm   X80601   100% SE   Bondson	<	Friction <
				4				4A, LEMON YELLOW  1x 6/1 Nm   X80601   100% SE   Bondson	<	Friction <
				3						
	>	2A  1x   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N







Plating\_w\_2->1



Plating\_w\_2->2

Pattern No.: 0510184 / SS06W030 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6						
				5				5A, LIGHT GREEN  1x 6/1 Nm   X80601   100% SE   Bondson	<	Friction <
				4				4A, LEMON YELLOW  1x 6/1 Nm   X80601   100% SE   Bondson	<	Friction <
				3						
	>	2A  1x   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510184 / SS06W030**

**Other Requirements:**

When knitting collar, Yarn feeders need to be adjusted very well, otherwise needle hook will only catch one end of the yarn which has 2 ends.

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