









**Pattern No.: 2010010 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A		
				8				8A  2x Nm 14/2   Protection thread   -	<	Friction <
				7						
				6				6A  2x Nm 3,5   Orfeo   51% PC, 27% WV, 10% WP, 10% SE, 2% VI   Di.Vè	>>	Friction <
				5				5A  2x Nm 3,5   Orfeo   51% PC, 27% WV, 10% WP, 10% SE, 2% VI   Di.Vè	>>	Friction <
Friction >	>>	4A  2x Nm 3,5   Orfeo   51% PC, 27% WV, 10% WP, 10% SE, 2% VI   Di.Vè		4						
				3				3A, ELASTIC THREAD FOR BIND OFF  1x 4495X   Elastic thread   PA/EA   Zimmermann	<	Storage <
	>>	2A  2x   Comb thread   Zimmermann		2				2B  2x 7643C   Elastic thread   PA/EA   Zimmermann	<<	
	>	1A  1x   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

