







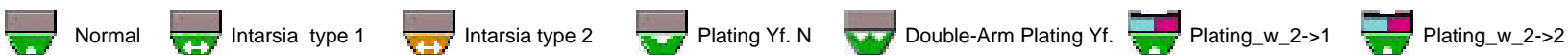









**Pattern No.: 1110014 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  1x LL40   Supreme Class   Elastic thread   25%Spandex, 75%PA   ESIDA	<	
				7						
Friction >	>	6A  1x Nm 60/2   Diva   100% VI   Filpucci		6				6B  -   -   Residual yarn   -   -	<	Friction <
Friction >	>	5A  1x Nm 60/2   Diva   100% VI   Filpucci		5						
				4				4A  1x Nm 60/2   Diva   100% VI   Filpucci	<	Friction <
				3				3A  1x Nm 60/2   Diva   100% VI   Filpucci	<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1110014 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  1x LL40   Supreme Class   Elastic thread   25%Spandex, 75%PA   ESIDA	<	
				7						
Friction >	>	6A  1x Nm 60/2   Diva   100% VI   Filpucci		6				6B  -   -   Residual yarn   -   -	<	Friction <
Friction >	>	5A  1x Nm 60/2   Diva   100% VI   Filpucci		5						
				4				4A  1x Nm 60/2   Diva   100% VI   Filpucci	<	Friction <
				3						
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

