



















Pattern No.: 1110010 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A - - Residual yarn - -		8		8B - - Residual yarn - -	<	Friction <
Storage >	>	7A 1x Nm 100/4 Pima Cotton 100% Pima CO Bros			7			
Friction >	>	6A 1x Nm 120/2 M 80 100% SE Jiaxing Wenchun			6			
					5	5B 1x Nm 120/2 M 80 100% SE Jiaxing Wenchun	<	Friction <
Friction >	>>	4A 2x Nm 120/2 M 80 100% SE Jiaxing Wenchun		4		4B 2x Nm 120/2 M 80 100% SE Jiaxing Wenchun	<<	Friction <
					3	3A 1x Nm 100/4 Pima Cotton 100% Pima CO Bros	<	Friction <
	>	2A - - Comb thread - -			2			
Friction >	>	1A - - Draw separation thread - -			1			

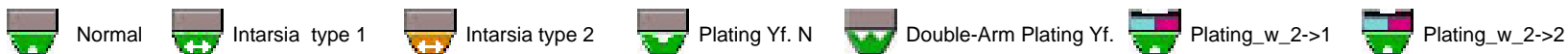
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 1110010 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8B - - Residual yarn - -	<	Friction <
Storage >	>	7A 1x Nm 100/4 Pima Cotton 100% Pima CO Bros		7						
Friction >	>	6A 1x Nm 120/2 M 80 100% SE Jiaxing Wenchun		6						
				5				5B 1x Nm 120/2 M 80 100% SE Jiaxing Wenchun	<	Friction <
				4				4B 2x Nm 120/2 M 80 100% SE Jiaxing Wenchun	<<	Friction <
				3				3A 1x Nm 100/4 Pima Cotton 100% Pima CO Bros	<	Friction <
	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1110010 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8B - - Residual yarn - -	<	Friction <
				7						
				6						
				5				5B 1x Nm 120/2 M 80 100% SE Jiaxing Wenchun	<	Friction <
				4				4B 2x Nm 120/2 M 80 100% SE Jiaxing Wenchun	<<	Friction <
				3				3A 1x Nm 100/4 Pima Cotton 100% Pima CO Bros	<	Friction <
	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

