








Pattern No.: 0610049 - Yarn Quality Zubehör

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A, RATTAN 3x 24/1 Nm CS32418 82% CO, 18% ME Bondson	<<<	Friction <
				6				6A, RATTAN 3x 24/1 Nm CS32418 82% CO, 18% ME Bondson	<<<	Friction <
				5						
				4						
				3				3A, HOLE 2X L31801, HALFMOON 1X CS32418 2x 18/1 Nm + 1x 24/1 Nm L31801-1 + CS32418 100% LI + 82% CO, 18% ME Bondson	<<<	Friction <
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1				1B, BLUE INDIGO 2x 18/1 Nm L31801-1 100% LI Bondson	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N











Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610049 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A, RATTAN 3x 24/1 Nm CS32418 82% CO, 18% ME Bondson	<<<	Friction <
				6				6A, RATTAN 1x 24/1 Nm CS32418 82% CO, 18% ME Bondson	<	Friction <
				5				5A, 2X L31801-1, 1X 7023 2x 18/1 Nm + 1x 27,8 den L31801-1 + 7023 100% LI + 81% PA, 19% EA Bondson + Wykes	<<<	Friction <
				4						
				3				3A, HOLE 2X L31801-1, HALFMOON 1X CS32418 2x 18/1 Nm + 1x 24/1 Nm L31801-1 + CS32418 100% LI + 82% CO, 18% ME Bondson	<<<	Friction <
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1				1B, BLUE INDIGO 2x 18/1 Nm L31801-1 100% LI Bondson	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N










Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610049 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A, RATTAN 3x 24/1 Nm CS32418 82% CO, 18% ME Bondson	<<<	Friction <
				6				6A, RATTAN 1x 24/1 Nm CS32418 82% CO, 18% ME Bondson	<	Friction <
				5						
				4						
				3				3A, HOLE 2X L31801-1, HALFMOON 1X CS32418 2x 18/1 Nm + 1x 24/1 Nm L31801-1 + CS32418 100% LI + 82% CO, 18% ME Bondson	<<<	Friction <
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1				1B, BLUE INDIGO 2x 18/1 Nm L31801-1 100% LI Bondson	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N










Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610049 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A, RATTAN 3x 24/1 Nm CS32418 82% CO, 18% ME Bondson	<<<	Friction <
				6				6A, RATTAN 1x 24/1 Nm CS32418 82% CO, 18% ME Bondson	<	Friction <
				5						
				4						
				3				3A 2x 18/1 Nm + 1x 24/1 Nm + 1x 27,8 den L31801-1 + CS32418 + 7023 100% LI + 82% CO, 18% ME + 81% PA, 19% EA Bondson + Wykes	< 4	Friction <
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1				1B, BLUE INDIGO 2x 18/1 Nm L31801-1 100% LI Bondson	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610049

Other Requirements:

Sleeve:

Yarn feeder 3a =

HOLE 2X L31801-1, HALFMOON 1X CS32418 + 1X 7023
