

Pattern No.: 0610008 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
Friction >	8 >	7A, NIAGARA 8x 53/2 Ne Q1-44C 100% CO Ningbo Qiaotaixing						
Friction >	5 >	6A, NIAGARA 5x 53/2 Ne Q1-44C 100% CO Ningbo Qiaotaixing						
						5A, WHITE 5x 53/2 Ne Q1-44C 100% CO Ningbo Qiaotaixing	< 5	Friction <
Friction >	5 >	4A, WHITE 5x 53/2 Ne Q1-44C 100% CO Ningbo Qiaotaixing						
						3A, NIAGARA 5x 53/2 Ne Q1-44C 100% CO Ningbo Qiaotaixing	< 5	Friction <
	>	2A - Comb thread -				2B, NIAGARA 8x 53/2 Ne Q1-44C 100% CO Ningbo Qiaotaixing	< 8	Friction <
Friction >	>	1A - Residual yarn -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N









Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610008 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
Friction >	5 >	6A, NIAGARA 5x 53/2 Ne Q1-44C 100% CO Ningbo Qiaotaixing		6						
				5				5A, WHITE 5x 53/2 Ne Q1-44C 100% CO Ningbo Qiaotaixing	< 5	Friction <
Friction >	5 >	4A, WHITE 5x 53/2 Ne Q1-44C 100% CO Ningbo Qiaotaixing		4						
				3				3A, NIAGARA 5x 53/2 Ne Q1-44C 100% CO Ningbo Qiaotaixing	< 5	Friction <
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N







Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610008 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5				5A, WHITE 5x 53/2 Ne Q1-44C 100% CO Ningbo Qiaotaixing	< 5	Friction <
				4						
				3				3A, NIAGARA 5x 53/2 Ne Q1-44C 100% CO Ningbo Qiaotaixing	< 5	Friction <
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2