











**Pattern No.: 0910345 - Yarn Quality Zutaten**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
				5				
				4				
				3		3A, CAPPUCCINO  1x Nm 30/2   Cashfeel   100% WV   Xinao	<	Friction <
	>	2A  -   -   Comb thread   -   -		2				
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

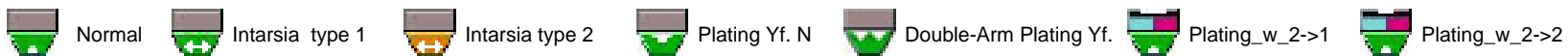
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









**Pattern No.: 0910345 - Yarn Quality V-Teil(e) links**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
Friction >	>	5A, BONE  1x Nm 30/2   Cashfeel   100% WV   Xinao		5						
				4				4A, BONE  1x Nm 30/2   Cashfeel   100% WV   Xinao	<	Friction <
				3				3A, CAPPUCCINO  1x Nm 30/2   Cashfeel   100% WV   Xinao	<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

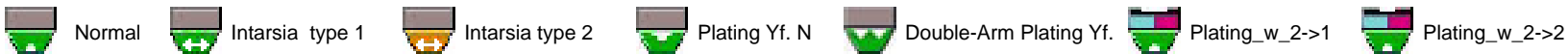
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 0910345 - Yarn Quality V-Teil(e) rechts**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
Friction >	>	5A, BONE  1x Nm 30/2   Cashfeel   100% WV   Xinao		5						
				4				4A, BONE  1x Nm 30/2   Cashfeel   100% WV   Xinao	<	Friction <
				3				3A, CAPPUCCINO  1x Nm 30/2   Cashfeel   100% WV   Xinao	<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

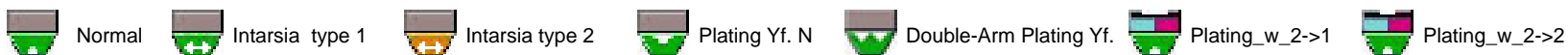
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0910345 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A  -   -   Residual yarn   -   -	<	Friction <
Friction >	>>	7A, WHITE  2x 280 dtex/16F   O1   100% PES   KB Seiren		 7				
						6A, WHITE  2x 280 dtex/16F   O1   100% PES   KB Seiren	<<	Friction <
Friction >	>	5A, BONE  1x Nm 30/2   Cashfeel   100% WV   Xinao		 5				
						4A, BONE  1x Nm 30/2   Cashfeel   100% WV   Xinao	<	Friction <
						3A, CAPPUCCINO  1x Nm 30/2   Cashfeel   100% WV   Xinao	<	Friction <
	>	2A  -   -   Comb thread   -   -		 2				
Friction >	>	1A  -   -   Draw separation thread   -   -		 1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0910345 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
				5				5A, CAPPUCCINO  1x Nm 30/2   Cashfeel   100% WV   Xinao	<	Friction <
				4				4A, BONE  1x Nm 30/2   Cashfeel   100% WV   Xinao	<	Friction <
				3						
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

