







Pattern No.: 0510424 - Yarn Quality Tandem left K&W

A	B	C	D	E	D	C	B	A
Friction >	>	8A - Residual yarn -			8			
					7			
Friction >	>>	6A 2x 28/2 Nm Tender 60% WV, 40% PC Schoeller			6			
Friction >	>>	5A 2x 28/2 Nm Tender 60% WV, 40% PC Schoeller			5			
Friction >	>>	4A 2x 28/2 Nm Tender 60% WV, 40% PC Schoeller			4			
					3			
	>	2A - Elastic thread -			2			
	>	1A - Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510424 - Yarn Quality Tandem right K&W

A	B	C	D	E	D	C	B	A		
				8				8B - Residual yarn -	<	Friction <
				7						
				6				6B 2x 28/2 Nm Tender 60% WV, 40% PC Schoeller	<<	Friction <
				5				5B 2x 28/2 Nm Tender 60% WV, 40% PC Schoeller	<<	Friction <
				4				4B 2x 28/2 Nm Tender 60% WV, 40% PC Schoeller	<<	Friction <
				3						
				2				2B - Elastic thread -	<	
				1				1B - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

