













Pattern No.: 0610353 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>>	7A 2x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)		7				7B 1x 14,5/1 Nm Dedalo 35% PA, 33% WM, 25% PC, 7% WO Filpucci	<	Friction <
				6				6A 1x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<	Friction <
				5				5A 1x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<	Friction <
Friction >	>	4A 1x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)		4				4B 2x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<<	Friction <
Friction >	>	3A - Comb thread -		3				3B 1x 14,5/1 Nm Dedalo 35% PA, 33% WM, 25% PC, 7% WO Filpucci	<	Friction <
Friction >	>	2A 1x 14,5/1 Nm Dedalo 35% PA, 33% WM, 25% PC, 7% WO Filpucci		2				2B 2x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<<	Friction <
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2