












Pattern No.: 0810018 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
Friction >	>	8A - Residual yarn -		8		8B - Residual yarn -	<	Friction <
Friction >	>>>	7A 3x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)		7		7B 1x Nm 3,4 Frangia 100% PA Di.Vè	<	Friction <
				6		6A 3x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<<<	Friction <
Friction >	>>>	5A 3x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)		5		5B 1x Nm 3,4 Frangia 100% PA Di.Vè	<	Friction <
				4		4A 3x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<<<	Friction <
				3		3A 3x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<<<	Friction <
Friction >	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

