











Pattern No.: 0510321 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A
				8		8A - Residual yarn -	<	Friction <
				7				
				6				
				5		5A, WHITE 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
				4		4A, WHITE 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
				3				
	>	2A - Comb thread -		2				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 0510321 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7						
				6				6A, LEMON YELLOW 2x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<<	Friction <
				5				5A, WHITE 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
				4				4A, WHITE 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
				3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








Pattern No.: 0510321 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7						
				6				6A, LEMON YELLOW 2x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<<	Friction <
				5				5A, WHITE 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
				4				4A, WHITE 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
				3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0510321 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A, LEMON YELLOW 2x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<<	Friction <
				5				5A, WHITE 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
				4				4A, WHITE 1x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<	Friction <
				3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

