









**Pattern No.: 1910013 - Yarn Quality Strickteil(e)**

| A | B | C | D | E  | D   | C | B   | A  |
|---|---|---|---|----|---|---|---|----|
|   |   |   |   | 16 |    |   | 16A  1x Nm 30/2   Residual yarn   -                                     | V  |
|   |   |   |   | 15 |   |   |   |    |
|   |   |   |   | 14 |    |   | 14A, TOBACCO 432  1x Nm 60   Glow   100% PES   Pinori Filati            | V  |
|   |   |   |   | 13 |   |   |   |    |
|   |   |   |   | 12 |    |   | 12A, APRICOT T649  2x dtex 172   Metal Volpissimo   100% PES   Trendfil | VV |
|   |   |   |   | 11 |   |   |   |    |
|   |   |   |   | 10 |   |   |   |    |
|   |   |   |   | 9  |   |   |   |    |
|   |   |   |   | 8  |  |   | 8A, BROWN 9150  1x Nm 60/2   Fenice   100% WV   Igea                    | V  |

|  |   |  |  |  |  |  |   |   |  |  |  |  |  |    |
|--|---|--|--|--|--|--|---|---|--|--|--|--|--|----|
|  |   |  |  |  |  |  | 7 |   |  |  |  |  |  |    |
|  |   |  |  |  |  |  | 6 |    |  |  |  |  | 6A, BLACK 421  1x Nm 60   Glow   100% PES   Pinori Filati  | V  |
|  |   |  |  |  |  |  | 5 |    |  |  |  |  | 5A, DARK BLUE 030+BLACK  1x Lycra 22 dtex, PA 78 dtex + 1x dtex 167 f34   4495X + Grilon KE-60   93,8% PA, 6,2% EA+ CO-POLYESTER   Zimmermann+Ems-Griltech | V  |
|  |   |  |  |  |  |  | 4 |    |  |  |  |  | 4A, GRANATA 3007  2x dtex 172   Metal Volpissimo   100% PES   Trendfil   | VV |
|  |   |  |  |  |  |  | 3 |   |  |  |  |  |  |    |
|  |   |  |  |  |  |  | 2 |   |  |  |  |  |  |    |
|  | V | 1A  1x   Draw separation thread   100% PES   - |  |  |  |  | 1 |  |  |  |  |  |  |    |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2