








**Pattern No.: 0610449 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
				8				
				7				
Friction >	>>>	6A  3x 14/2 Nm   Cross   50% WV, 50% PC   Raumer			6			
				5		5A  3x 14/2 Nm   Cross   50% WV, 50% PC   Raumer	<<<	Friction <
Friction >	>>>	4A  3x 28/2 Nm   Tender   60% WV, 40% PC   Schoeller			4			
				3		3A  3x 28/2 Nm   Tender   60% WV, 40% PC   Schoeller	<<<	Friction <
	>	2A  -   Comb thread   -			2			
	>	1A  -   Draw separation thread   -		1		1B  -   Elastic thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0610449 - Yarn Quality**

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5				
				4				
				3				
				2				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2