







Pattern No.: 1810071 - Yarn Quality Strickteil(e) SEN\_1

| A | B | C | D | E  | D                                                                                     | C | B                                                              | A  |
|---|---|---|---|----|---------------------------------------------------------------------------------------|---|----------------------------------------------------------------|----|
|   |   |   |   | 16 |    |   | 16A  1x   Protection thread   -                                | V  |
|   |   |   |   | 15 |    |   | 15A, RED 140  1x Nm 450/8   Pixel 8   100% PL   ISY            | V  |
|   |   |   |   | 14 |                                                                                       |   |                                                                |    |
|   |   |   |   | 13 |    |   | 13A, PLUM E78  2x 78/24/2 dtex   Nylon 6   100% PA   Tecnoyarn | VV |
|   |   |   |   | 12 |                                                                                       |   |                                                                |    |
|   |   |   |   | 11 |                                                                                       |   |                                                                |    |
|   |   |   |   | 10 |  |   | 10A, FUXIA 090  1x Nm 450/8   Pixel 8   100% PL   ISY          | V  |
|   |   |   |   | 9  |  |   | 9A, SMOKE  1x Nm 150/1   Cellophane   100% PA   Be.Mi.Va.      | V  |
|   |   |   |   | 8  |                                                                                       |   |                                                                |    |

|  |   |                                     |  |  |  |  |   |                                                                                       |  |  |  |  |  |  |
|--|---|-------------------------------------|--|--|--|--|---|---------------------------------------------------------------------------------------|--|--|--|--|--|--|
|  |   |                                     |  |  |  |  | 7 |                                                                                       |  |  |  |  |  |  |
|  |   |                                     |  |  |  |  | 6 |                                                                                       |  |  |  |  |  |  |
|  |   |                                     |  |  |  |  | 5 |                                                                                       |  |  |  |  |  |  |
|  |   |                                     |  |  |  |  | 4 |                                                                                       |  |  |  |  |  |  |
|  |   |                                     |  |  |  |  | 3 |                                                                                       |  |  |  |  |  |  |
|  |   |                                     |  |  |  |  | 2 |                                                                                       |  |  |  |  |  |  |
|  | V | 1A  1x   Draw separation thread   - |  |  |  |  | 1 |  |  |  |  |  |  |  |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2