

Pattern No.: 0510214 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -						
						6A 2x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<<	Friction <
						5A 2x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<<	Friction <
Friction >	>>	4A 2x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning						
	>	2A - Comb thread -						
Friction >	>	1A - Draw separation thread -				1B - Draw separation thread -	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2