






Pattern No.: 1110027 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7				7B 1x Nm 13 Dylan 100% CO HOTTA	<	Friction <
				6						
				5						
				4				4B 1x Nm 40 Filix 85% PA, 15% EA -	<	Friction <
				3						
	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

