







							7						7A, OLIVE 4066 1x dtex 167 f32 x1 W9032 100% PES Zimmermann	<	Storage <
							6						6A, BEIGE 15-1116 1x dtex 167 f32 x1 W9032 100% PES Zimmermann	<	Storage <
							5						5A, GREY 1021 1x dtex 78 f23 x2 + 1x dtex 167 f 34 Timbrelle® PA 6.6 HE + Grilon KE-60 100% PA + PES TWD Fibres + EMS-Griltech	<+<	Storage <
							4						4A, OLIVE 4066 2x dtex 167 f32 x1 + 2x dtex 167 f 34 W9032 + Grilon KE-60 100% PES + PES Zimmermann + EMS-Griltech	<<+<<	Storage <
							3						3A, OLIVE 4066 3x dtex 167 f32 x1 W9032 100% PES Zimmermann	<<<	Storage <
							2								
	>	1A 1x Draw separation thread -					1								

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N









Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

							7						7A, OLIVE 4066 1x dtex 167 f32 x1 W9032 100% PES Zimmermann	<	Storage <
							6						6A, BEIGE 15-1116 1x dtex 167 f32 x1 W9032 100% PES Zimmermann	<	Storage <
							5						5A, GREY 1021 1x dtex 78 f23 x2 + 1x dtex 167 f34 Timbrelle® PA 6.6 HE + Grilon KE-60 100% PA + PES TWD Fibres + EMS-Griltech	<+<	Storage <
							4						4A, OLIVE 4066 2x dtex 167 f32 x1 + 2x dtex 167 f34 W9032 + Grilon KE-60 100% PES + PES Zimmermann + EMS-Griltech	<<+<<	Storage <
							3						3A, OLIVE 4066 3x dtex 167 f32 x1 W9032 100% PES Zimmermann	<<<	Storage <
							2								
	>	1A 1x Draw separation thread -					1								

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating_w_2->1



Plating_w_2->2

Pattern No.: 1710033 - Yarn Quality Lasche links

A	B	C	D	E	D	C	B	A
						16A 1x Nm 28/2 Protection thread -	<	
	>	15A 1x Nm 28/2 Protection thread -				15B, OLIVE 4066 2x dtex 167 f32 x1 W9032 100% PES Zimmermann	<<	
						10A, WHITE 1x dtex 334 f72 x6 PES HE VW 100% PES TWD Fibres	<	

							7						7A, OLIVE 4066 1x dtex 167 f32 x1 W9032 100% PES Zimmermann	<	Storage <
							6						6A, BEIGE 15-1116 1x dtex 167 f32 x1 W9032 100% PES Zimmermann	<	Storage <
							5						5A, GREY 1021 1x dtex 78 f 23 x2 + 1x dtex 167 f 34 Timbrelle® PA 6.6 HE + Grilon KE-60 100% PA + PES TWD Fibres + EMS-Griltech	<+<	Storage <
							4						4A, OLIVE 4066 2x dtex 167 f32 x1 + 2x dtex 167 f 34 W9032 + Grilon KE-60 100% PES + PES Zimmermann + EMS-Griltech	<<+<<	Storage <
							3						3A, OLIVE 4066 3x dtex 167 f32 x1 W9032 100% PES Zimmermann	<<<	Storage <
							2								
	>	1A 1x Draw separation thread -					1								

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating_w_2->1



Plating_w_2->2

Pattern No.: 1710033 - Yarn Quality Lasche rechts

A	B	C	D	E	D	C	B	A
						16A 1x Nm 28/2 Protection thread -	<	
	>	15A 1x Nm 28/2 Protection thread -				15B, OLIVE 4066 2x dtex 167 f32 x1 W9032 100% PES Zimmermann	<<	
						10A, WHITE 1x dtex 334 f72 x6 PES HE VW 100% PES TWD Fibres	<	

							7						7A, OLIVE 4066 1x dtex 167 f32 x1 W9032 100% PES Zimmermann	<	Storage <
							6						6A, BEIGE 15-1116 1x dtex 167 f32 x1 W9032 100% PES Zimmermann	<	Storage <
							5						5A, GREY 1021 1x dtex 78 f23 x2 + 1x dtex 167 f 34 Timbrelle® PA 6.6 HE + Grilon KE-60 100% PA + PES TWD Fibres + EMS-Griltech	<+<	Storage <
							4						4A, OLIVE 4066 2x dtex 167 f32 x1 + 2x dtex 167 f 34 W9032 + Grilon KE-60 100% PES + PES Zimmermann + EMS-Griltech	<<+<<	Storage <
							3						3A, OLIVE 4066 3x dtex 167 f32 x1 W9032 100% PES Zimmermann	<<<	Storage <
							2								
	>	1A 1x Draw separation thread -					1								

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2