







**Pattern No.: 1910032 - Yarn Quality Strickteil(e)**

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12		12A  1x Nm 30/2   Protection thread   -	v	
				11				
				10		10A, BLACK  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	v	
				9				
				8				

							7					7A, BEIGE   2x Lycra 156 dtex, PES 167 dtex + 1x dtex 167 f34   21191X + Grilon KE-60   76,8% PES, 23,2% EA + CO-POLYESTER   Zimmermann + EMS-Griltech	3v	
							6							
							5							
							4					4A, WHITE GOLD 225 MATT   1x Nm 100   Corneta MX   52% PES, 48% PA   Fuesers	v	
							3							
	v	2A   -   Comb thread   -					2							
	v	1A   -   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2