






Pattern No.: 0610528 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	
				7						
				6						
				5				5A 1x 352 den CS26955 89% PES, 11% EA Filix SHG	<	
				4				4A, LIMA BEAN 1x Nm 30 C3688 53% VI, 47% CO Hotta	<	Friction <
				3						
	>	2A - Comb thread -		2						
	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track





Pattern No.: 0610528 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
Friction >	>>	7A, LIMA BEAN 2x Nm 30 C3688 53% VI, 47% CO Hotta		7		7B, BRIGHT WHITE 1x Nm 24 + 1x 27.8 den G714 + 7023 65% VI, 35% PA + 80% PA, 20% EA Guoyue + Wykes	<<	Friction <
				6				
Friction >	>>	5A, BRIGHT WHITE 2x Nm 30 C3688 53% VI, 47% CO Hotta		5		5B, BRIGHT WHITE 2x Nm 30 C3688 53% VI, 47% CO Hotta	<<	Friction <
				4		4A, LIMA BEAN 1x Nm 30 C3688 53% VI, 47% CO Hotta	<	Friction <
				3		3A, LIMA BEAN 2x Nm 30 C3688 53% VI, 47% CO Hotta	<<	Friction <
	>	2A - Comb thread -		2		2B, LIMA BEAN 2x Nm 30 C3688 53% VI, 47% CO Hotta	<<	Friction <
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0610528 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
Friction >	>>	7A, LIMA BEAN 2x Nm 30 C3688 53% VI, 47% CO Hotta		7		7B, BRIGHT WHITE 1x Nm 24 + 1x 27.8 den G714 + 7023 65% VI, 35% PA + 80% PA, 20% EA Guoyue + Wykes	<<	Friction <
Friction >	>>	6A, BRIGHT WHITE 2x Nm 30 C3688 53% VI, 47% CO Hotta		6				
Friction >	>>	5A, BRIGHT WHITE 2x Nm 30 C3688 53% VI, 47% CO Hotta		5				
				4		4A, LIMA BEAN 1x Nm 30 C3688 53% VI, 47% CO Hotta	<	Friction <
				3		3A, LIMA BEAN 2x Nm 30 C3688 53% VI, 47% CO Hotta	<<	Friction <
	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

