







Pattern No.: 1310147 - Yarn Quality Zutaten_1

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12		12A 1x Nm 50/2 Protection thread -	v	
				11				
				10		10A,BLUE 1x Nm 50/2 Indigo Yarn 100% CO Unitin	v	
				9		9A 1x Lycra 44 dtex, PA 44 dtex 3772X Elastic thread 82,6% PA, 17,4% EA Zimmermann	v	
				8		8A, DARKBLUE 1x Nm 80/2 Millennium 100% WV Zegna Baruffa	v	

							7							
							6							
							5							
							4							
							3							
	v	2A - Comb thread -						2						
	v	1A - Draw separation thread -						1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310147 - Yarn Quality Seitenteil(e) links

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12		12A 1x Nm 50/2 Protection thread -	v	
				11				
				10		10A,BLUE 1x Nm 50/2 Indigo Yarn 100% CO Unitin	v	
				9				
				8		8A, DARKBLUE 1x Nm 80/2 Millennium 100% WV Zegna Baruffa	v	

							7							
							6							
							5							
							4							
							3							
	v	2A - Comb thread -						2						
	v	1A - Draw separation thread -						1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310147 - Yarn Quality Seitenteil(e) rechts

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
	v	13A 1x Nm 50/2 Protection thread -						
				12		12A 1x Nm 50/2 Protection thread -	v	
				11				
				10		10A,BLUE 1x Nm 50/2 Indigo Yarn 100% CO Unitin	v	
				9				
				8		8A, DARKBLUE 1x Nm 80/2 Millennium 100% WV Zegna Baruffa	v	

							7							
							6							
							5							
							4							
							3							
	v	2A - Comb thread -						2						
	v	1A - Draw separation thread -						1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310147 - Yarn Quality Tasche/Taschenbeutel

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12		12A 1x Nm 50/2 Protection thread -	v	
				11				
				10		10A,BLUE 1x Nm 50/2 Indigo Yarn 100% CO Unitin	v	
				9				
				8		8A, DARKBLUE 1x Nm 80/2 Millennium 100% WV Zegna Baruffa	v	

							7							
							6							
							5							
							4							
							3							
	v	2A - Comb thread -						2						
	v	1A - Draw separation thread -						1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310147 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12		12A 1x Nm 50/2 Protection thread -	v	
				11				
				10		10A,BLUE 1x Nm 50/2 Indigo Yarn 100% CO Unitin	v	
				9				
				8		8A, DARKBLUE 1x Nm 80/2 Millennium 100% WV Zegna Baruffa	v	

							7							
							6							
							5							
							4							
							3							
	v	2A - Comb thread -						2						
	v	1A - Draw separation thread -						1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310147 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12		12A 1x Nm 50/2 Protection thread -	v	
				11				
				10		10A,BLUE 1x Nm 50/2 Indigo Yarn 100% CO Unitin	v	
				9				
				8		8A, DARKBLUE 1x Nm 80/2 Millennium 100% WV Zegna Baruffa	v	

							7							
							6							
							5							
							4							
							3							
	v	2A - Comb thread -						2						
	v	1A - Draw separation thread -						1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2