

















**Pattern No.: 0510212 - Yarn Quality Tandem left Kragen\_1**

| A | B | C                                  | D  | E | D   | C  | B  | A          |
|---|---|------------------------------------|--|---|---|--|----|------------|
|   | > | 8A  1x 30/2 Nm   Residual yarn   - |    | 8 |    | 8B  1x 30/2 Nm   Residual yarn   -   | <  |            |
|   |   |                                    |  | 7 |   |  |    |            |
|   |   |                                    |  | 6 |    | 6B, GRAY   2x 50/2 Nm   Kilt   Border thread   62% VI, 16% WA, 22% PA   Filpucci (Filital) | << | Friction > |
|   |   |                                    |  | 5 |    | 5B, GREEN   2x 60/2 Nm   Epicure   100% WV   Zegna Baruffa                                 | << | Friction > |
|   |   |                                    |  | 4 |    | 4B, LIGHT GRAY  1x 50/2 Nm   Kilt   62% VI, 16% WA, 22% PA   Filpucci (Filital)            | <  | Friction > |
|   |   |                                    |  | 3 |   | 3B, GRAY  1x 50/2 Nm   Kilt   62% VI, 16% WA, 22% PA   Filpucci (Filital)                  | <  | Friction > |
|   | > | 2A  -   Comb thread   -            |  | 2 |  | 2B  -   Elastic thread   -   | <  |            |
|   | > | 1A  -   Draw separation thread   - |  | 1 |  |  |    |            |

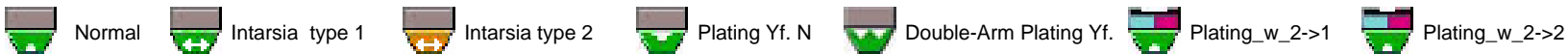
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0510212 - Yarn Quality Tandem left V-Teil(e)**

| A | B | C                                  | D | E   | D | C   | B  | A          |
|---|---|------------------------------------|---|---|---|---|----|------------|
|   |   |                                    |   | 8   |   |   |    |            |
|   |   |                                    |   | 7    |   | 7B, GRAY  2x 50/2 Nm   Kilt   Border thread   62% VI, 16% WA, 22% PA   Filpucci (Filital) | << | Friction > |
|   |   |                                    |   | 6    |   | 6B, GRAY  2x 50/2 Nm   Kilt   Border thread   62% VI, 16% WA, 22% PA   Filpucci (Filital) | << | Friction > |
|   |   |                                    |   | 5    |   | 5B, GREEN  1x 60/2 Nm   Epicure   100% WV   Zegna Baruffa                                 | <  | Friction > |
|   |   |                                    |   | 4    |   | 4B, LIGHT GREY  1x 50/2 Nm   Kilt   62% VI, 16% WA, 22% PA   Filpucci (Filital)           | <  | Friction > |
|   |   |                                    |   | 3   |   | 3B, GRAY  1x 50/2 Nm   Kilt   62% VI, 16% WA, 22% PA   Filpucci (Filital)                 | <  | Friction > |
|   | > | 2A  -   Comb thread   -            |   | 2  |   |   |    |            |
|   | > | 1A  -   Draw separation thread   - |   | 1  |   |   |    |            |

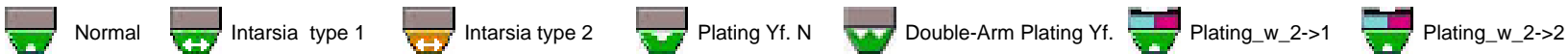
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0510212 - Yarn Quality Tandem left R-Teil(e)**

| A          | B  | C  | D | E   | D | C | B | A |
|------------|----|--|---|---|---|---|---|---|
|            |    |  |   | 8   |   |   |   |   |
| Friction > | >> | 7A, GRAY   2x 50/2 Nm   Kilt   Border thread   62% VI, 16% WA, 22% PA   Filpucci (Filital) |   |    |   |   |   |   |
| Friction > | >> | 6A, GRAY   2x 50/2 Nm   Kilt   Border thread   62% VI, 16% WA, 22% PA   Filpucci (Filital) |   |    |   |   |   |   |
| Friction > | >> | 5A, GREEN   2x 60/2 Nm   Epicure   100% WV   Zegna Baruffa                                 |   |    |   |   |   |   |
|            |    |  |   | 4   |   |   |   |   |
|            |    |  |   | 3   |   |   |   |   |
|            | >  | 2A   -   Comb thread   -   |   |  |   |   |   |   |
|            | >  | 1A   -   Draw separation thread   -  |   |  |   |   |   |   |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0510212 - Yarn Quality Tandem right R-Teil(e)**

| A | B | C | D | E   | D | C   | B  | A          |
|---|---|---|---|---|---|---|----|------------|
|   |   |   |   | 8   |   |   |    |            |
|   |   |   |   | 7    |   | 7B, GRAY  2x 50/2 Nm   Kilt   Border thread   62% VI, 16% WA, 22% PA   Filpucci (Filital) | << | Friction > |
|   |   |   |   | 6    |   | 6B, GRAY  2x 50/2 Nm   Kilt   Border thread   62% VI, 16% WA, 22% PA   Filpucci (Filital) | << | Friction > |
|   |   |   |   | 5    |   | 5B, GREEN  2x 60/2 Nm   Epicure   100% WV   Zegna Baruffa                                 | << | Friction > |
|   |   |   |   | 4   |   |   |    |            |
|   |   |   |   | 3   |   |   |    |            |
|   |   |   |   | 2  |   | 2B  -   Comb thread   -   | <  |            |
|   |   |   |   | 1  |   | 1B  -   Draw separation thread   -  | <  |            |

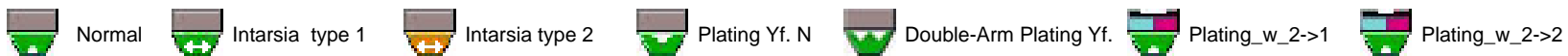
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








## Pattern No.: 0510212 - Yarn Quality Tandem left Ärmel

| A          | B  | C  | D | E   | D | C | B | A |
|------------|----|--|---|---|---|---|---|---|
|            |    |  |   | 8   |   |   |   |   |
| Friction > | >> | 7A, GRAY   2x 50/2 Nm   Kilt   Border thread   62% VI, 16% WA, 22% PA   Filpucci (Filital) |   |    |   |   |   |   |
| Friction > | >> | 6A, GRAY   2x 50/2 Nm   Kilt   Border thread   62% VI, 16% WA, 22% PA   Filpucci (Filital) |   |    |   |   |   |   |
| Friction > | >> | 5A, GREEN   2x 60/2 Nm   Epicure   100% WV   Zegna Baruffa                                 |   |    |   |   |   |   |
|            |    |  |   | 4   |   |   |   |   |
|            |    |  |   | 3   |   |   |   |   |
|            | >  | 2A   -   Comb thread   -   |   |  |   |   |   |   |
|            | >  | 1A   -   Draw separation thread   -  |   |  |   |   |   |   |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0510212 - Yarn Quality Tandem right Ärmel**

| A | B | C | D | E   | D | C  | B  | A          |
|---|---|---|---|---|---|--|----|------------|
|   |   |   |   | 8   |   |  |    |            |
|   |   |   |   | 7    |   | 7B, GRAY   2x 50/2 Nm   Kilt   Border thread   62% VI, 16% WA, 22% PA   Filpucci (Filital) | << | Friction > |
|   |   |   |   | 6    |   | 6B, GRAY   2x 50/2 Nm   Kilt   Border thread   62% VI, 16% WA, 22% PA   Filpucci (Filital) | << | Friction > |
|   |   |   |   | 5    |   | 5B, GREEN   2x 60/2 Nm   Epicure   100% WV   Zegna Baruffa                                 | << | Friction > |
|   |   |   |   | 4   |   |  |    |            |
|   |   |   |   | 3   |   |  |    |            |
|   |   |   |   | 2  |   | 2B   -   Comb thread   -   | <  |            |
|   |   |   |   | 1  |   | 1B   -   Draw separation thread   -  | <  |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

